

PANDJIRIS PIPER 3

Turning Rolls

The Model Piper 3 Power Roll has a capacity of 6,000 lbs. turning and 2,000 lbs. weight capacity. An electronic variable speed drive allows a welding speed of 2 to 65 IPM with a field changeable plug-in hand pendant. This includes "Forward-Stop-Reverse-Weld/Rapid" buttons and a speed adjustment potentiometer on 25' of cable to handle work pieces from 3-1/2" to 40" diameter. The standard electricals are 115 volts, single phase, 60 cycle, draws 6 amps. Wired to conform to the National Electrical Code Standards.



Turning Roll Capacity.....	6,000 lbs.
Tractive Effort.....	300 lbs.
Load Capacity.....	2,000 lbs.
Pipe Diameter Range.....	3-1/2" thru 40"
Speed Range.....	2 to 65 IPM
Motor Horse Power Rating.....	1/4 HP
Wheel Diameter.....	12"
Combined Wheel Face.....	2-1/2"

The Piper 3 Idler Roll has 2,000 lbs. support capacity.

Weight Capacity of Piper 3 Idler Roll.....	2,000 lbs.
Weight Capacity of (1) Piper 3 Power Roll with (1) Piper 3 Idler Rolls.....	4,000 lbs.
Weight Capacity of (1) Piper 3 Power Roll with (2) Piper 3 Idler Rolls.....	6,000 lbs.



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Optional Accessories:

Foot Switch with compatible plug for Forward/Stop/Reverse (speed potentiometer on hand pendant).

Foot Switch, Fast-Slow with compatible plug.

Preset digital tachometer with compatible plug reads speed in IPM or CmPm.

Hold-down for 3-1/2" to 36" diameters.

Less than 3-1/2" dia. work piece, SD-3P adapter to power unit.

Less than 3-1/2" dia. work piece, SD-3I adapter to idler.

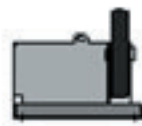
Less than 3-1/2" dia. work piece, SD-3P-HD adapter to power unit with hold-down.

25' Extension Cable with compatible plugs for standard pendants and accessories.

Special voltages.

POWER ROLL		
A	Wheel Height	15"
B	Wheel Diameter	12"
C	Wheel Face	2-1/2"
D	Pipe Diameter Range	3-1/2" - 40"
E	Frame Length	35-5/8"
F	Frame Width	18-1/16"
G	Frame Height	10- 9/16"

IDLER ROLL		
H	Wheel Height	15"
I	Wheel Diameter	12"
J	Wheel Face	2-1/2"
K	Pipe Diameter Range	3-1/2" - 40"
L	Frame Length	27-3/4"
M	Frame Width	6"
N	Frame Height	15"



Built-In Quality....
Dependable Performance.....